

Arisaka Eotech EXPS Mount Mk2 1.93" and 2.26"
Patent Pending

04/01/2026

Compatible optics:

EXPS3-0, EXPS3-1, EXPS3-2, EXPS3-4, EXPS3-DCR

EXPS2-0, EXPS2-2, EXPS2-0GRN

Recommended tools:

Phillips head screwdriver #2 (PH2)

Torx T15 driver (if reusing original shroud screws)

TorxPlus IP15 driver (if using replacement shroud screws)

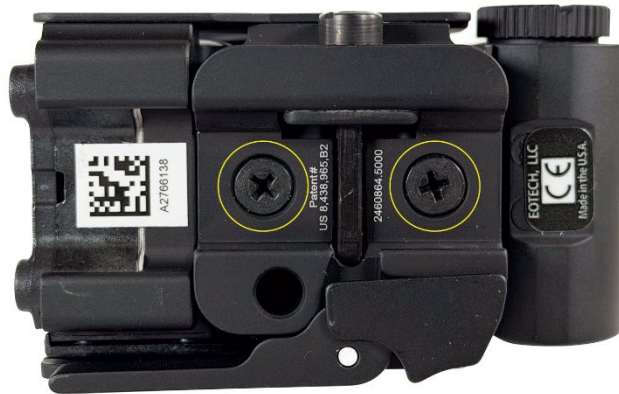
Inch-lb torque wrench that covers 12 and 25 inch lbs

Disclaimer: Arisaka is not responsible for any damage caused to an optic through the improper use of tools or inability to read and follow this guide. The user assumes all risk in disassembling and reassembling their optic.

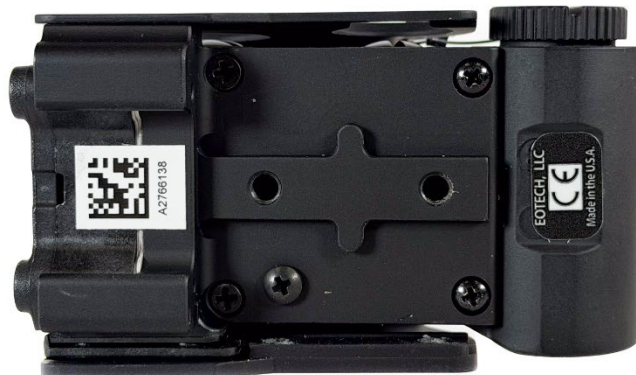
1. Disassemble the stock mount by removing the two 6-32 shroud screws with a T15 Torx driver on the side with the illumination adjustment buttons, shown in the red circles below. These are small screws, so be sure to keep adequate pressure on the driver so it does not slip and strip the screw heads.



2. The single remaining shroud screw on the opposite side adjacent to the windage/elevation turrets should **not** be removed.
3. Using the PH2 Phillips head, remove the two 10-32 screws on the underside of the optic, shown in the yellow circles below. Again, be sure to keep adequate pressure on the driver so it does not slip and strip the screw heads.



4. The stock mount can now be pulled down, away from the optic.



5. Place the Arisaka Eotech EXPS Mount Mk2 on the bottom of the optic, making sure the raised edge on each side slips between the optic and shroud.
6. Replace the two 10-32 screws and tighten with a PH2 Phillips head to 25 inch lbs, shown below in green circles. If your EXPS does **not** have Helicoil inserts, then a tiny amount of Loctite 222 may be used on each screw.



7. Replace the two 6-32 screws to secure the shroud and tighten to 12 inch lbs, shown below in blue circles. A tiny amount of Loctite 222 may be used. **Do not exceed 12 inch lbs.**



The Arisaka Eotech EXPS Mount Mk2 includes an ADM QD Lever. For convenience, the mount can be attached to the optic with the lever on either side. The lever can also point to the front or to the rear of the rifle with the 2.26" height mount, but for the 1.93" height, the lever must point to the front or else it will not be able to close and lock completely. The lever direction can be reversed by completely removing the octagonal nut, pulling the lever and lever shaft out, rotating it 180 degrees, and reassembling. If you are unfamiliar with the operation of ADM QD Levers, please reference <https://arisakadefense.com/content/ADM.pdf>.