

**Arisaka Stock Angle Adapter Lite CTR**  
*Patent Pending*

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1. Remove the recoil pad from the CTR Stock with a 1/8" Allen wrench. The screws will be reused, while the CTR pad can be set aside.



2. Use one of the two original CTR screws and thread it into the top hole of the stock 1-2 turns, leaving it sticking out of the stock as shown.



3. The SAA Lite has a matching keyway for the partially threaded screw, shown here.



4. Slide the SAA Lite onto the partially threaded screw from bottom to top, until it stops and is aligned with the stock.



5. Tighten the top screw using a 1/8" Allen wrench inserted into the blind hole shown below, until the SAA Lite is flush to the stock. Take the second original stock screw, insert it into the bottom hole of the adapter, and tighten. Torque both screws to 15 inch lbs.



6. Attach an SL pattern recoil pad to the rear of the SAA Lite using the included 10-24 x 3/8" button head screws. Torque to 15 inch lbs. If using a Limbsaver SL, be aware that the screws must be pushed into the soft pad until the threads protrude from the other side.

