

1. Remove the recoil pad from the DT Stock (or any other Magpul stock using the same style of recoil pad like the SL, SL-S, RL, DT-PR, MOE PR) with a 1/8" Allen wrench. The screws and recoil pad will be reused.



2. Place the two original screws into the slots in the SAA Lite. We recommend you lay the adapter on its side as shown so that the screws do not fall out.



3. Lay the DT stock next to the SAA Lite and line up the screws so they start to go into the holes in the stock.



4. Using the same 1/8" Allen wrench, insert it into the threaded holes on the back of the SAA Lite and tighten, making sure to alternate between the top and bottom screws so it evenly reduces the gap between the SAA Lite and stock until snug. If you attempt to tighten the top or bottom completely instead of alternating, it will cause the screws to bind. Do not exceed 15 inch lbs.



5. Attach the original recoil pad, SL Enhanced pad, or SL Limbsaver to the rear of the SAA Lite using a 1/8" Allen wrench and the included 10-24 x 3/8" button head screws. Do not exceed 15 inch lbs of torque. If using a Limbsaver SL, be aware that the screws must be pushed into the soft pad until the screw head disappears and the screw threads protrude from the other side.

